



CUMMINS INC.

Columbus, IN 47201

Marine Performance Curves

Basic Engine Model

TD11.9-75 HO

Curve Number:

BC9525, BC9738

Engine Configuration

DOV2002MX03

CPL Code:

N/A

Date:

25-Jan-11

Displacement: 1.9 liter [116 in³]
Bore: 80 mm [3.13 in]
Stroke: 96 mm [3.76 in]
Fuel System: Distributor Injection Pump
Cylinders: 4

Rated 56 kw [75 bhp, 76 mhp]
Rated 3600 rpm
Rating Type: High Output
Aspiration: Turbocharged

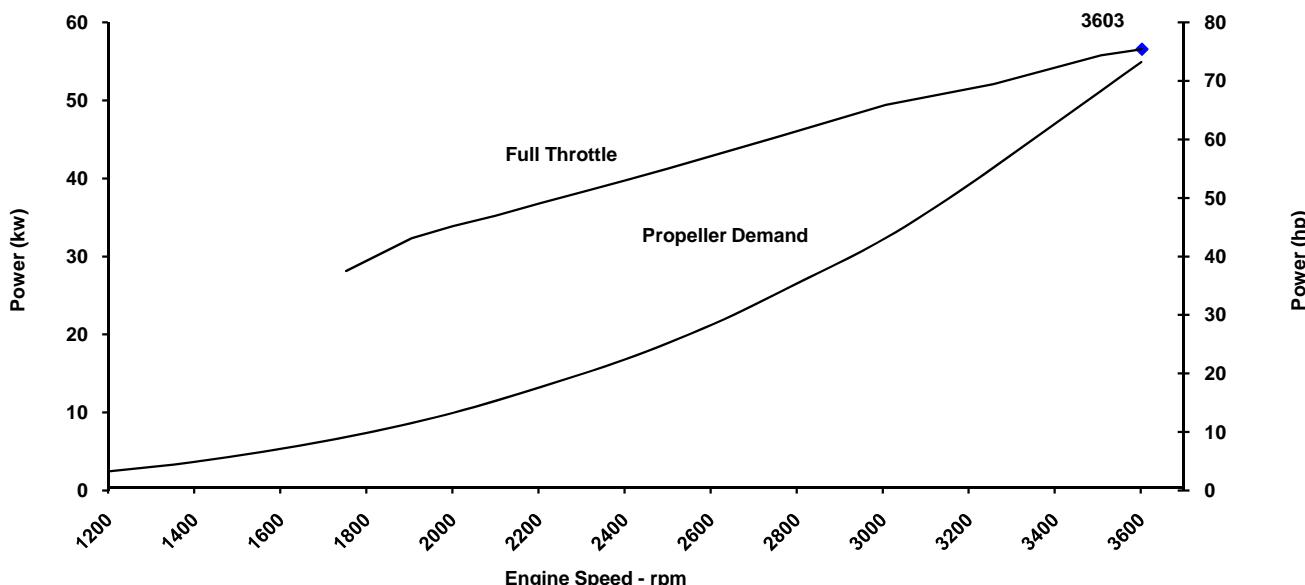
CERTIFIED: This diesel engine complies with or is certified to the following agencies requirements:

IMO Tier I (One) NOx requirements of International Maritime Organization (IMO), MARPOL 73/78 Annex VI, Regulation 13

EPA Tier 2 - Model year requirements of the EPA marine regulation (40CFR94)

RCD - meets the requirements of the Recreational Craft Directive 94/25/EC as amended by 2003/44/EC in accordance with ISO 8178-1

BSO-SAV II- Emissions requirements for vessels operating on Lake Constance (German: Bodensee) or Swiss Lakes (other than Lake Constance)



| | Full Throttle | | | | Propeller Demand | | | | | | | |
|--|---------------|-------|----|--------|------------------|-------|----|--------|------------------|---------|------|----------|
| | Speed | Power | | Torque | Speed | Power | | Torque | Fuel Consumption | | | |
| | | rpm | kw | (hp) | | rpm | kw | (hp) | N·m | (ft-lb) | L/hr | (gal/hr) |
| | 3603 | 56 | 75 | 149 | 110 | 3601 | 55 | 73 | 145 | 107 | 16.2 | 4.3 |
| | 3507 | 55 | 74 | 151 | 111 | 3405 | 47 | 63 | 131 | 97 | 13.4 | 3.5 |
| | 3258 | 52 | 69 | 152 | 112 | 3201 | 39 | 52 | 116 | 86 | 11.1 | 2.9 |
| | 3007 | 49 | 66 | 156 | 115 | 3005 | 32 | 43 | 102 | 75 | 9.2 | 2.4 |
| | 2754 | 45 | 60 | 156 | 115 | 2801 | 26 | 35 | 89 | 66 | 7.7 | 2.0 |
| | 2501 | 41 | 55 | 157 | 115 | 2605 | 21 | 28 | 77 | 57 | 6.2 | 1.6 |
| | 2401 | 40 | 53 | 157 | 116 | 2401 | 16 | 22 | 65 | 48 | 5.0 | 1.3 |
| | 2305 | 38 | 51 | 158 | 116 | 2205 | 13 | 17 | 56 | 41 | 4.0 | 1.1 |
| | 2205 | 37 | 49 | 159 | 117 | 2001 | 10 | 13 | 46 | 34 | 3.1 | 0.8 |
| | 2101 | 35 | 47 | 159 | 117 | 1801 | 7 | 9 | 37 | 28 | 2.4 | 0.6 |
| | 2001 | 34 | 45 | 161 | 119 | 1604 | 5 | 7 | 30 | 22 | 1.9 | 0.5 |
| | 1905 | 32 | 43 | 161 | 119 | 1403 | 3 | 4 | 23 | 17 | 1.4 | 0.4 |
| | 1753 | 28 | 37 | 152 | 112 | 1202 | 2 | 3 | 17 | 12 | 1.1 | 0.3 |

*** Cummins Full Throttle Requirements:**

- Engine achieves or exceeds rated rpm at full throttle under any steady operating condition
- Engines in variable displacement boats (such as pushboats, tugboats, net draggers, etc.) achieve no less than 100 rpm below rated speed at full throttle during a dead push or bollard pull
- Engine achieves or exceeds rated rpm when accelerating from idle to full throttle

Rated Conditions: Ratings are based upon ISO 15550 reference conditions; air pressure of 100 kPa [29.612 in Hg], air temperature 25deg. C [77 deg. F] and 30% relative humidity. Member NMMA. Unless otherwise specified, tolerance on all values is +/-5%. Values from engine control modules and displayed on instrument panels are not absolute. Tolerance varies, but is generally less than +/-5% when operating within 30% of rated power.

Full Throttle curve represents power at the crankshaft for mature gross engine performance corrected in accordance with ISO 15550. Propeller Curve represents approximate power demand from a typical propeller. Propeller Shaft Power is approximately 3% less than rated crankshaft power after typical reverse/reduction gear losses and may vary depending on the type of gear or propulsion system used.

Fuel Consumption is based on fuel of 35 deg. API gravity at 16 deg C [60 deg. F] having LHV of 42,780 kJ/kg [18390 Btu/lb] and weighing 838.9 g/liter [7.001 lb/U.S. gal].

High Output (HO): Intended for use in variable load applications where full power is limited to one hour out of every eight hours of operation. Also, reduced power must be at or below 200 rpm of the maximum rated rpm. This power rating is for pleasure/non-revenue generating applications that operate 500 hours per year or less.

CHIEF ENGINEER

Propulsion Marine Engine Performance Data

Curve No. BC9525, BC9738

DS : D0V-MX-2

CPL : N/A

DATE: 25-Jan-11

General Engine Data

| | |
|---|----------------------------|
| Engine Model | TDI1.9-75 HO |
| Rating Type | High Output |
| Rated Engine Power | kW [hp] 56 [75] |
| Rated Engine Speed | rpm 3600 |
| Rated Power Production Tolerance | ±% |
| Rated Engine Torque | N·m [lb·ft] 149 [110] |
| Peak Engine Torque @ 1900 rpm..... | N·m [lb·ft] 161 [119] |
| Brake Mean Effective Pressure | kPa [psi] 988 [143] |
| Indicated Mean Effective Pressure..... | kPa [psi] N.A. [N.A.] |
| Maximum Allowable Engine Speed | rpm 3700 |
| Compression Ratio | 19.5 |
| Piston Speed | m/sec [ft/min] 11.5 [2256] |
| Firing Order | 1-3-4-2 |
| Weight (Dry) - Engine Only - Average | kg [lb] N.A. [N.A.] |
| Weight (Dry) - Engine With Heat Exchanger System - Average..... | kg [lb] 210 [463] |
| Weight Tolerance (Dry) Engine Only | 3xStd Dev(±%) N.A. |

Governor Settings

| | | |
|--------------------------------------|---|-----|
| Default Droop Value..... | Refer to MAB 2.04.00-03/23/2006 for Droop explanation | 11% |
| Minimum Droop Allowed..... | | 0% |
| Maximum Droop Allowed..... | | 16% |
| High Speed Governor Break Point..... | rpm 3700 | |
| Minimum Idle Speed Setting | rpm 900 | |
| Normal Idle Speed Variation | ±rpm 25 | |
| High Idle Speed Range Minimum | rpm 3700 | |
| Maximum | rpm 4100 | |

Noise and Vibration

| | | | |
|----------------------------------|---------------|--------|------|
| Average Noise Level - Top | (Idle).. | dB@ 1m | N.A. |
| | (Rated) | dB@ 1m | N.A. |
| Average Noise Level - Right Side | (Idle).. | dB@ 1m | N.A. |
| | (Rated) | dB@ 1m | N.A. |
| Average Noise Level - Left Side | (Idle).. | dB@ 1m | N.A. |
| | (Rated) | dB@ 1m | N.A. |
| Average Noise Level - Front | (Idle).. | dB@ 1m | N.A. |
| | (Rated) | dB@ 1m | N.A. |

Fuel System¹

| | | |
|---|---------------|------------|
| Avg. Fuel Consumption - ISO 8178 E5 Standard Test Cycle | l/hr [gal/hr] | N.A. |
| Fuel Consumption at Rated Speed | l/hr [gal/hr] | 16.9 [4.5] |
| Approximate Fuel Flow to Pump | l/hr [gal/hr] | N.A. |
| Maximum Allowable Fuel Supply to Pump Temperature | °C [°F] | 60.0 [140] |
| Approximate Fuel Flow Return to Tank | l/hr [gal/hr] | N.A. |
| Approximate Fuel Return to Tank Temperature | °C [°F] | N.A. |
| Maximum Heat Rejection to Drain Fuel | kW [Btu/min] | N.A. |
| Fuel Transfer Pump Pressure Range..... | kPa [psi] | N.A. |
| Fuel Pressure - Pump Out/Rail . Mechanical Gauge | kPa [psi] | N.A. |
| INSITE Reading | kPa [psi] | N.A. |

TBD= To Be Determined

N/A = Not Applicable

N.A. = Not Available

¹ Unless otherwise specified, all data is at rated power conditions and can vary ± 5%.

² No rear loads can be applied when the FPTO is fully loaded. Max PTO torque is contingent on torsional analysis results for the specific drive system. Consult Installation Direction Booklet for Limitations.

³ Heat rejection to coolant values are based on 50% water/50% ethylene glycol mix and do NOT include fouling factors. If sourcing your own cooler, a service fouling factor should be applied according to the cooler manufacturer's recommendation.

⁴ Consult option notes for flow specifications of optional Cummins seawater pumps, if applicable.

⁵ May not be at rated load and speed. Maximum heat rejection may occur at other than rated conditions.

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Air System¹

| | | |
|---------------------------------|--------------|-----------|
| Intake Manifold Pressure | .kPa [in Hg] | N.A. |
| Intake Air Flow | l/sec [cfm] | N.A. |
| Heat Rejection to Ambient | kW [Btu/min] | TBD [TBD] |

Exhaust System¹

| | | |
|---|-------------|------|
| Exhaust Gas Flow | l/sec [cfm] | N.A. |
| Exhaust Gas Temperature (Turbine Out) | °C [°F] | N.A. |
| Exhaust Gas Temperature (Manifold) | °C [°F] | N.A. |

Emissions (in accordance with ISO 8178 Cycle E5)

| | | |
|--------------------------------|-------------------|-----|
| NOx (Oxides of Nitrogen) | g/kw-hr [g/hp-hr] | TBD |
| HC (Hydrocarbons) | g/kw-hr [g/hp-hr] | TBD |
| CO (Carbon Monoxide) | g/kw-hr [g/hp-hr] | TBD |
| PM (Particulate Matter) | g/kw-hr [g/hp-hr] | TBD |

Cooling System¹

| | | |
|---|------------------------|----------|
| Sea Water Pump Specifications | MAB 0.08.17-07/16/2001 | |
| Pressure Cap Rating (With Heat Exchanger Option) | kPa [psi] | 152 [22] |
| Max. Coolant Outlet Pressure from the Engine..... | kPa [psi] | N.A. |
| Max. Pressure Drop Across Any External Cooling System Circuit | kPa [psi] | 34 [5] |

Engines without Low Temperature Aftercooling (LTA)

| Sea Water Aftercooled Engine (SWAC) | | |
|---|-----------------|-----------|
| Coolant Flow to Engine Heat Exchanger | l/min [gal/min] | TBD [TBD] |
| Standard Thermostat Operating Range (Start to Open) | °C [°F] | 80 [176] |
| Standard Thermostat Operating Range (Full Open) | °C [°F] | TBD [TBD] |
| Heat Rejection to Engine Coolant ³ | kW [Btu/min] | TBD [TBD] |

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